

Improved Practical Asymmetric Synthesis of α -Alkylmandelic Acids Utilizing Highly Diastereoselective Alkylation of 5-Aryl-2-(1-naphthyl)-1,3-dioxolan-4-ones

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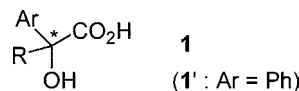
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Abstract:

A practical method for the synthesis of optically pure α -alkylmandelic acids **1** is described. The present improved robust method involved two reactions: a mild, convenient, stereoselective preparation of chiral *cis*-5-aryl-2-(1-naphthyl)-1,3-dioxolan-4-ones, **9a–c**, and highly diastereoselective alkylation of **9a–c**, followed by the hydrolysis.

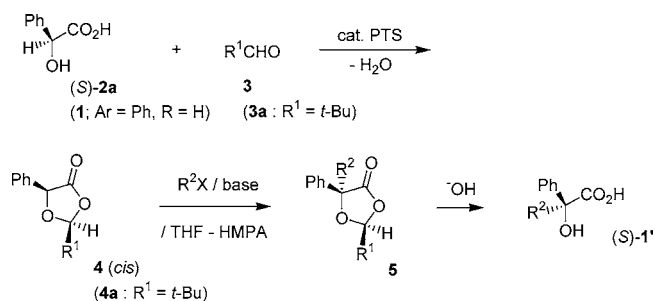
Introduction

Optically active α -alkylmandelic acids **1**, including atrolactic acids (**1**, R = CH₃),¹ are recognized as an important chemical class of chiral auxiliaries,^{1k,2} chiral catalysts,³ optical resolution reagents (e.g., the Mosher's reagent),⁴ and pharmaceuticals (e.g., a muscarinic receptor antagonist).⁵



Seebach and co-workers exploited the original asymmetric synthesis of these compounds **1'** utilizing diastereoselective alkylation of chiral 2-substituted (representatively, R¹ = 2-*t*-Bu) *cis*-5-phenyl-1,3-dioxolan-4-ones, **4**, derived from (*S*)-mandelic acid (*S*)-**2a** and aldehydes **3**, followed by deace-

Scheme 1



talization (hydrolysis) to give (*S*)- α -alkylmandelic acids (*S*)-**1'** (Scheme 1).⁶ The Fráter group independently reported the same method and applied it to the synthesis of (*S*)-atrolactic acid [(*S*)-**1'** (R² = CH₃)].⁷

There are other approaches utilizing diastereoselective nucleophilic addition to (–)-phenylmethyl α -oxophenylacetate⁸ and catalytic asymmetric addition of R₂Zn or CH₃-MgI to methyl α -oxophenylacetate.^{5d,9}

Despite the increasing synthetic value, a more practical synthetic method is needed, because some drawbacks remain: (i) besides the Seebach and Fráter methods,^{6,7} all of the other reported methods require expensive and/or complex chiral auxiliaries and catalysts; (ii) the syntheses of atrolactic acid (**1'**, R = CH₃), an important analogue, resulted in moderate stereoselectivity (76–86% ee), except for Shibasaki's method (92% ee),^{9b} and (iii) the preparation of precursor **4** involved a somewhat tedious procedure (vide supra). Our ongoing study of the asymmetric version of Ti-crossed Claisen condensation¹⁰ necessitated the preparation of (*S*)-atrolactic acids [(*S*)-**1'**; R = CH₃] with high optical purity. Herein, we describe an improved procedure for the synthesis of chiral α -alkylmandelic acids (**1**; R = CH₃, others) utilizing highly diastereoselective alkylation of chiral 5-aryl-2-(1-naphthyl)-1,3-dioxolan-4-ones, **9a–c**. These in-

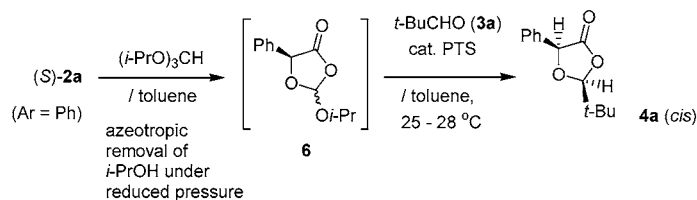
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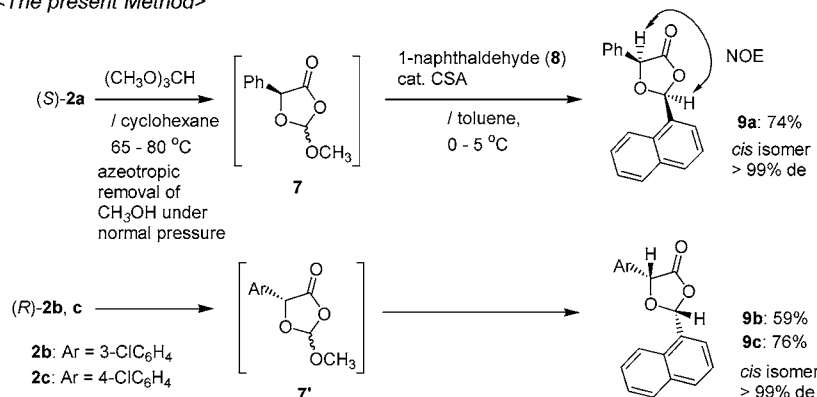
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Scheme 2

<Banyu and Merck's Method>



<The present Method>



intermediates were prepared from readily available and inexpensive materials, chiral mandelic acids **2a–c** and 1-naphthaldehyde, **8**, under mild and practical reaction conditions.

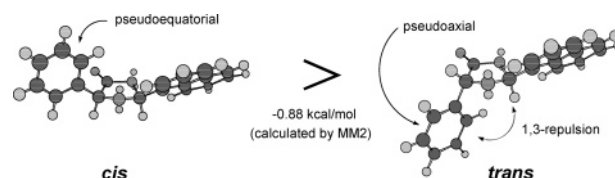
Results and Discussion

The method utilizing the chiral template, 2,5-disubstituted 1,3-dioxolan-4-ones, **4**, includes two highly diastereoselective reactions, i.e., a *cis* selective cyclocondensation between optically active mandelic acids **2** and specific aldehydes **3**, followed by a *trans* selective alkylation of **4**. Previous studies suggested that the use of pivalaldehyde (**3a**; R¹ = *t*-Bu) afforded the best result among other carbonyl compounds, such as isobutyraldehyde,⁷ benzaldehyde,¹¹ and acetophenone.¹¹

There are a few problems in the reaction conditions of the original stereoselective condensation between **2** and **3a**, because of the low reactivity of **3a** and the purification procedure. Banyu and Merck's groups reported an improved practical method, using (*i*-PrO)₃CH/PTS catalyst as an effective formal dehydrating agent for the preparation of 2-(*tert*-butyl)-5-phenyl-1,3-dioxolane-4-one (**4a**; R¹ = *t*-Bu, 92%) (Scheme 2).^{5b} They utilized the chiral synthon **4a** for a stereoselective Michael addition to cyclopentenone and performed an efficient practical synthesis of a muscarinic receptor antagonist. A related method using a (*i*-PrO)₃CH/Rh(III) catalyst was also reported.¹² These backgrounds prompted us to investigate a more convenient and cost-effective method of utilizing novel 5-aryl-2-(1-naphthyl)-1,3-dioxolane-4-ones, **9a–c**, from mandelic acids **2a** (2*S*), **2b** (2*R*, commercially available), **2c** (prepared by classical resolution),¹³ leading to chiral α -alkylmandelic acids, (*S*)-**1'**, (*R*)-**19–22**.

As shown in Scheme 2, the present method has several advantages concerning the first step of *cis*-1,3-dioxolan-4-ones formation, such as (i) both (CH₃O)₃CH and 1-naphthaldehyde, **8**, are more inexpensive than (*i*-PrO)₃CH and pivalaldehyde, **3a**; (ii) due to the higher reactivity of (CH₃O)₃CH, relatively unstable intermediate **7** (or **7'**) was smoothly formed at lower temperature and shorter reaction periods than those of **6**;¹⁴ (iii) the desired *cis*-1,3-dioxolan-4-ones, **9a–c**, were formed more smoothly than **4a**,¹⁵ due to the higher reactivity;¹⁶ the reaction between **7** (or **7'**) and **3a** resulted in 10–30% yield under identical conditions; and (iv) the crude chiral products **9a–c** (>90% de) were easily purified by one recrystallization (>99% de). The relative *cis* configuration was determined using **9a** by NOE measurement

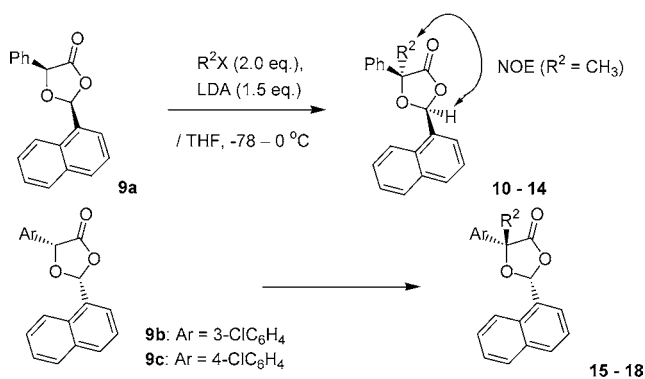
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- (14) Intermediates **6**, **7**, and **7'** were not be isolable, due to the thermal instability. Private communication from the Banyu group: A careful technique of azeotropic removal of *i*-PrOH under reduced pressure at low temperature was required to generate intermediate **6**.
- (15) Because a conformational effect, such as 2-(1-naphthyl)- and 5-aryl-substituents of **9**, would occupy a pseudoequatorial position, *cis*-acetal formation should be thermodynamically favoured. (a) Clayden, J.; Greeves, N.; Warren, S.; Wothers, P. *Organic Chemistry*; Oxford: New York, 2001; p 855. (b) A computer-assisted conformation analysis, exemplified by **9a**, supports this speculation [MM2 force field, ChemBats3D 5.0 Windows, CambridgeSoft Corporation: Cambridge, Massachusetts]. (c) A relevant discussion in the case of a related isoster, 2,5-disubstituted 4-thiazolidin-4-ones; Tanabe, Y.; Yamamoto, H.; Murakami, M.; Yanagi, K.; Kubota, Y.; Okumura, H.; Sanemitsu, Y.; Suzukamo, G. *J. Chem. Soc., Perkin Trans. I* **1995**, 935.



- (16) Probably because intermediary 1-naphthylmethylinium cation was generated more smoothly than *tert*-butylmethylinium cation, 1-naphthaldehyde underwent rapid and safe acetal formation to give **9**.

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Table 1. Diastereoselective trans alkylation of **9a–c**

entry	substrate	R^2X	product	yield (%) ^a	de (%) ^b
1	9a (<i>S</i>)	CH ₃ I	10 (2 <i>S</i> ,5 <i>S</i>)	79	92
2	9a	PhCH ₂ Br	11 (2 <i>S</i> ,5 <i>S</i>)	76	>95
3	9a	CH ₂ =CHCH ₂ Br	12 (2 <i>S</i> ,5 <i>S</i>)	72	>95
4	9a	CH ₃ (CH ₂) ₃ I	13 (2 <i>S</i> ,5 <i>S</i>)	58	>95
5	9a	EtO ₂ C(CH ₂) ₂ Br	14 (2 <i>S</i> ,5 <i>S</i>)	57	>95
6	9b (<i>R</i>)	CH ₃ I	15 (2 <i>R</i> ,5 <i>R</i>)	64 ^c	93 ^d
7	9b	PhCH ₂ Br	16 (2 <i>R</i> ,5 <i>R</i>)	34 ^c	98 ^d
8	9c (<i>R</i>)	CH ₃ I	17 (2 <i>R</i> ,5 <i>R</i>)	54	92
9	9c	PhCH ₂ Br	18 (2 <i>R</i> ,5 <i>R</i>)	66	90

^a Isolated. ^b Determined by ¹H NMR of the crude product. ^c Yield based on the corresponding α -alkylmandelic acids **20**, **21** (See Experimental Section). ^d Determined by HPLC analysis (ee) of **20** and **21**.

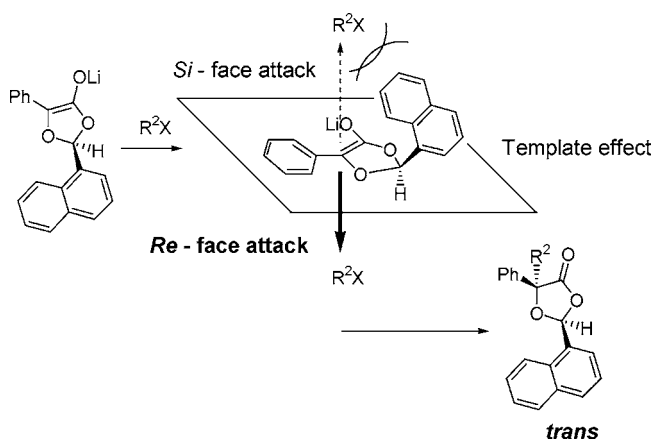
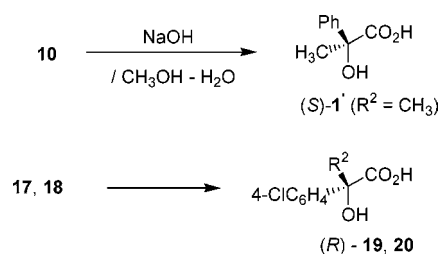
of ¹H NMR. Because of the sensitive conditions of the present reaction, CSA was used as the catalyst, instead of hygroscopic and stronger acidic PTS; the use of PTS resulted in more rapid reaction, however, with moderate cis selectivity (ca. cis:trans = 8:2).

The next alkylation step using **9a–c** proceeded with high trans diastereoselectivity to give the desired chiral products **10–18**, and Table 1 summarizes these successful results. The salient features are as follows: (i) the selectivity using **9a–c** was no less than that using **4a**, (ii) the reaction leading to (*S*)-atrolactic acid [(*S*)-**1a**] had higher efficiency (entry 1) (**4a**; 86% ee, **9a**; 92% ee),⁷ (iii) stereochemistry of product **10** was unambiguously determined by NOE measurement of ¹H NMR, (iv) four other alkyl halides underwent the desired reaction with **9a** (entries 2–5), (v) other new analogues **9b** and **9c** were also obtained (entries 6–9), and (vi) note that toxic and hazardous HMPA cosolvent was unnecessary and was eliminated during the alkylation step in contrast to the reported methods.^{6,7}

The proposed mechanism of trans diastereoselective alkylation is depicted in Scheme 3. Due to the template effect, steric repulsion between the 1-naphthyl group and R^2X (alkyl halides) caused enhancement of *re*-face attack over the *si*-face attack, thus leading to trans products.

Finally, several optically active α -alkylmandelic acids, (*S*)-**1'** and (*R*)-**19–22**, were obtained by the conventional deacetalization (hydrolysis)⁷ in good yield without loss of enantioselectivity (Scheme 4).

In conclusion, we developed a practical, improved method for the synthesis of chiral α -alkylmandelic acids **1**, including atrolactic acids (**1a**; $R^4 = \text{CH}_3$), utilizing an accessible novel 5-aryl-2-(1-naphthyl)-1,3-dioxolane-4-one precursors, **9a–**

Scheme 3**Scheme 4**

c. The present robust method will provide a new and easy access to chiral synthons and ligands for process research.

Experimental Section

General. Melting points were determined on a hot stage microscope apparatus (Yanagimoto) and were uncorrected. NMR spectra were recorded on a JEOL DELTA 300 spectrometer, operating at 300 MHz for ¹H NMR and 75 MHz for ¹³C NMR. Chemical shifts (δ ppm) in CDCl₃ were reported downfield from TMS (= 0) for ¹H NMR. For ¹³C NMR, chemical shifts were reported in the scale relative to CDCl₃ (77.00 ppm) as an internal reference. IR Spectra were recorded on a JASCO FT/IR-5300 spectrophotometer. The enantiomeric excess (ee) was determined by HPLC analysis. HPLC data were obtained on a SHIMADZU HPLC system (consisting of the following: SLC-10A, DGU-12A, LC-10AD, SIL-10A, CTO-10A, and detector SPD-10AV, measured at 254 nm) using DAICEL Chiralpak AD-H column (0.46 cm \times 25 cm) at 35 $^\circ\text{C}$. Optical rotations were measured on a JASCO DIP-370 (Δ 589 nm). Mass spectra were measured on a JEOL JMS-T100LC spectrometer.

Typical Procedure for the Preparation of (2*S*,5*S*)-2-(1-Naphthyl)-5-phenyl-1,3-dioxolan-4-one (9a**).** A solution of (*S*)-mandelic acid (**2a**; 15.2 g, 100 mmol) and $(\text{CH}_3\text{O})_3\text{CH}$ (15.9 g, 150 mmol) in cyclohexane (100 mL) was stirred at 65–80 $^\circ\text{C}$ using Dean–Stark apparatus with continual azeotropic removal of CH_3OH –cyclohexane (\sim 45 mL) for \sim 1 h under an Ar atmosphere. After cooling to room temperature, the remaining cyclohexane and $(\text{CH}_3\text{O})_3\text{CH}$ were removed under reduced pressure 35–40 $^\circ\text{C}$ using a rotary evaporator and vacuum pump. Toluene (50 mL) was added to the resultant residue (not viscous oil), which was cooled to 0–5 $^\circ\text{C}$. After addition of (+)-10-camphorsulfonic

acid (697 mg, 3.0 mmol), to the mixture was added dropwise for ca. 20 min 1-naphthaldehyde (**8**; 17.2 g, 110 mmol) in toluene (5 mL). After stirring at the same temperature for 1 h, the mixture was seeded with material (>~90% de) from a small-scale preparation. After ~30 min, white precipitates of the desired product **9a** gradually appeared and increased. The slurry was stirred at that temperature for 3 h, and it was quenched with saturated NaHCO₃ aqueous solution, which was extracted twice with AcOEt. The combined organic phase was washed with water and brine, dried (Na₂SO₄), and concentrated. The obtained crude product (92% de based on ¹H NMR measurement) was collected, using a glass filter, washing with 100 mL of hexanes–Et₂O (2:1). The resultant crude solid was purified by recrystallization from AcOEt (ca. 30 mL) to give **9a** (21.4 g, 74%, >99% de).

Colorless crystals; mp 132–133 °C; [α]_D²⁵ +65.5 (*c* 0.99, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 5.54 (s, 1H), 7.25 (s, 1H), 7.35–7.45 (m, 3H), 7.45–7.62 (m, 5H), 7.88–7.99 (m, 3H), 8.09–8.16 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 77.13, 101.30, 123.08, 124.11, 125.05, 126.24, 127.06, 127.10, 128.80, 128.86, 129.32, 129.68, 130.46, 131.00, 133.35, 133.64, 171.29; IR (KBr) 1786, 1244, 1211, 1159, 941, 783 cm⁻¹; HRMS (ESI) calcd for C₁₉H₁₄O₃ (M + Na⁺) 313.0841, found 313.0843.

(2R,5R)-5-(3-Chlorophenyl)-2-(1-naphthyl)-1,3-dioxolan-4-one (9b): colorless crystals; mp 105–110 °C; [α]_D²⁵ –79.9 (*c* 1.02, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 5.49 (s, 1H), 7.22 (s, 1H), 7.26–7.41 (m, 3H); 7.45–7.62 (m, 4H), 7.82–8.00 (m, 3H), 8.05–8.14 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 76.18, 101.49, 122.97, 124.09, 124.97, 125.03, 126.29, 126.98, 127.10, 128.89, 129.35, 129.41, 130.04, 130.37, 131.13, 133.64, 134.73, 135.13, 170.62; IR (KBr) 3063, 2949, 1788, 1412, 1206 cm⁻¹; HRMS (ESI) calcd for C₁₉H₁₃ClO₃ (M + Na⁺) 347.0451, found 347.0455.

(2R,5R)-5-(4-Chlorophenyl)-2-(1-naphthyl)-1,3-dioxolan-4-one (9c): colorless crystals; mp 105–109 °C; [α]_D²⁵ –87.1 (*c* 1.61, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 5.50 (s, 1H), 7.23 (s, 1H), 7.32–7.46 (m, 4H); 7.48–7.64 (m, 3H), 7.80–8.01 (m, 3H), 8.06–8.15 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 76.31, 101.48, 122.99, 124.06, 125.031, 126.29, 127.10, 128.25, 128.90, 129.91, 129.22, 129.43, 130.37, 131.11, 133.64, 135.30, 70.90; IR (KBr) 3063, 2946, 1788, 1491, 1208, 941 cm⁻¹; Anal. Calcd for C₁₉H₁₃ClO₃: C, 70.3; H, 4.0, found: C, 70.0; H, 3.8.

Typical Procedure for the Trans Selective Alkylation of 9a with CH₃I. BuLi (1.58 M in hexane, 19.7 mL, 31.1 mmol) was added to a stirred solution of ⁱPr₂NH (3.41 g, 33.7 mmol) in THF (15 mL) at –10 °C under an Ar atmosphere, and the mixture was stirred at the same temperature for 30 min. After cooling the mixture to –78 °C, a solution of **9a** (7.53 g, 26.0 mmol) in THF (25 mL) was slowly added to the mixture, which was stirred at the same temperature for 30 min. A solution of CH₃I (7.37 g, 51.9 mmol) in THF (5 mL) was slowly added to the mixture, which was stirred at the same temperature for 5 min, and then warmed to 0–5 °C during about 2.5 h. The mixture was quenched with water (200 mL), which was extracted twice with ether. The combined organic phase was washed

with water and brine, dried (Na₂SO₄), and concentrated. The obtained crude oil (92% de based on ¹H NMR measurement) was purified by SiO₂-column chromatography (hexane–AcOEt = 30:1 to 20:1) to give (2*S*,5*S*)-5-methyl-2-(1-naphthyl)-5-phenyl-1,3-dioxolan-4-one (**10**; 6.20 g, 79%, 92% de).

Colorless liquid; [α]_D²⁵ +64.4 (*c* 1.21, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 1.97 (s, 1H), 7.22–7.35 (m, 4H), 7.44 (dd, 1H, *J* = 7.2, 8.3 Hz), 7.51–7.62 (m, 4H), 7.70–7.77 (m, 1H), 7.85–7.95 (m, 2H), 8.09–8.20 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 23.69, 79.98, 99.83, 123.21, 124.00, 124.96, 124.99, 126.16, 126.92, 128.26, 128.36, 128.82, 130.25, 130.42, 130.69, 133.64, 138.99, 173.73; IR (KBr) 3063, 2978, 2932, 1795, 1217, 1132, 966 cm⁻¹; HRMS (ESI) calcd for C₂₀H₁₆O₃ (M + Na⁺) 327.0997, found 327.1001.

(2*S*,5*S*)-5-Benzyl-2-(1-naphthyl)-5-phenyl-1,3-dioxolan-4-one (11): colorless crystals; mp 101–104 °C; [α]_D²⁵ +15.5 (*c* 1.02, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 3.33 (d, 1H, *J* = 13.8 Hz), 3.68 (d, 1H, *J* = 13.8 Hz), 6.34 (s, 1H), 7.25–7.89 (m, 17H); ¹³C NMR (75 MHz, CDCl₃) δ 45.91, 83.79, 101.04, 123.08, 123.43, 124.94, 124.99, 126.05, 126.79, 127.75, 129.32, 128.21, 128.34, 128.72, 130.25, 130.44, 130.54, 130.71, 133.52, 134.57, 138.72, 173.12; IR (KBr) 3061, 3030, 1804, 1784, 1182 cm⁻¹; HRMS (ESI) calcd for C₂₆H₂₀O₃ (M + Na⁺) 403.1310, found 403.1301.

(2*S*,5*S*)-2-(1-Naphthyl)-5-phenyl-5-(2-propenyl)-1,3-dioxolan-4-one (12): colorless crystals; mp 96–99 °C; [α]_D²⁵ +63.7 (*c* 1.33, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 2.91 (dd, 1H, *J* = 7.2, 14.5 Hz), 3.68 (dd, 1H, *J* = 6.8, 14.4 Hz), 5.24–5.40 (m, 2H), 5.85–6.04 (m, 1H), 7.17–7.47 (m, 4H), 7.47–7.68 (m, 5H), 7.84–7.94 (m, 2H), 8.07–8.17 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 43.33, 82.53, 100.90, 121.06, 121.18, 123.24, 123.66, 124.92, 125.03, 126.12, 126.91, 128.13, 128.23, 128.80, 130.33, 130.54, 130.79, 133.62, 137.88, 172.89; IR (KBr) 3067, 2913, 1346, 1206, 1105 cm⁻¹; HRMS (ESI) calcd for C₂₂H₁₈O₃ (M + Na⁺) 353.1154, found 353.1150.

(2*S*,5*S*)-5-Butyl-2-(1-naphthyl)-5-phenyl-1,3-dioxolan-4-one (13): colorless liquid; [α]_D²⁵ +64.2 (*c* 1.00, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 0.82–0.99 (m, 3H), 1.17–1.67 (m, 4H), 2.09–2.38 (m, 2H); 7.19–7.27 (m, 3H), 7.32 (s, 1H), 7.37–7.75 (m, 6H), 7.85–8.05 (m, 2H), 8.13–8.19 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 13.90, 22.60, 25.85, 38.16, 82.68, 100.56, 123.27, 123.77, 124.92, 125.01, 126.12, 126.89, 127.92, 128.15, 128.82, 130.37, 130.52, 130.90, 133.64, 138.05, 173.54; IR (KBr) 3063, 2959, 2870, 1794, 1196 cm⁻¹; HRMS (ESI) calcd for C₂₃H₂₂O₃ (M + Na⁺) 369.1467, found 369.1468.

(2*S*,5*S*)-5-(2-Ethoxycarbonyl)ethyl-2-(1-naphthyl)-5-phenyl-1,3-dioxolan-4-one (14): colorless liquid; [α]_D²⁵ +69.3 (*c* 1.23, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 1.23 (t, 3H), 2.29–2.58 (m, 3H), 2.66–2.81 (m, 1H), 4.13 (q, 2H, *J* = 7.2 Hz), 7.22–7.29 (m, 3H), 7.33 (s, 1H), 7.38–7.68 (m, 6H), 7.87–7.94 (m, 2H), 8.11–8.17 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 14.15, 28.80, 32.45, 60.73, 81.61, 100.42, 132.26, 123.94, 124.90, 125.13, 126.18, 126.95, 128.30, 128.34, 128.82, 130.37, 130.43, 130.69, 133.62, 136.68, 172.55, 172.82; IR (KBr) 2982, 2932, 1796, 1732,

1198 cm⁻¹; HRMS (ESI) calcd for C₂₄H₂₂O₅ (M + Na⁺) 413.1365, found 413.1361.

(2R,5R)-5-(3-Chlorophenyl)-5-methyl-2-(1-naphthyl)-1,3-dioxolan-4-one (15). Because of the instability of **15** for the SiO₂ and alumina column chromatographic purifications, the crude product was converted to (2R)-2-(3-chlorophenyl)-2-hydroxypropanoic acid (**20**): colorless crystals; mp 104–105 °C; [α]²⁵_D -57.9 (c 0.81, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 1.81 (s, 3H), 7.25–7.33 (m, 2H), 7.43–7.51 (m, 1H); 7.57–7.61 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 26.83, 75.31, 123.52, 125.70, 128.36, 129.72, 134.52, 143.69, 179.97; IR (KBr) 3416, 3287, 2994, 1718, 1260, 1150 cm⁻¹; HRMS (ESI) calcd for C₉H₉ClO₃ (M - H⁺) 199.0162, found 199.0165. HPLC analysis [flow rate: 0.80 mL/min, solvent: hexane/2-propanol/TFA = 90/10/1, t_R(racemic) = 12.67 and 15.17 min, t_R(**20**) = 12.68 min (minor) and 15.17 min (major)] 93% ee.

(2R,5R)-5-Benzyl-5-(3-chlorophenyl)-2-(1-naphthyl)-1,3-dioxolan-4-one (16). Due to the same reason, the crude product was converted to (2R)-2-(3-chlorophenyl)-2-hydroxy-3-phenylpropanoic acid (**21**): colorless crystals; mp 148–150 °C; [α]²⁵_D -28.8 (c 0.89, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 3.18 (d, 1H, J = 13.76), 3.60 (d, 1H, J = 13.76), 4.75–6.50 (brs, 1H), 7.17–7.36 (m, 7H); 7.56–7.63 (m, 1H), 7.69–7.73 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 45.92, 78.24, 124.00, 126.14, 127.38, 128.38, 129.64, 130.42, 134.46, 134.52, 142.49, 178.06; IR (KBr) 3443, 2976, 1725, 1188, 1107 cm⁻¹; HRMS (ESI) calcd for C₁₅H₁₃ClO₃ (M - H⁺) 275.0475, found 275.0472. HPLC analysis [flow rate: 0.80 mL/min, solvent: hexane/2-propanol/TFA = 90/10/1, t_R(racemic) = 14.17 and 18.42 min, t_R(**21**) = 14.11 min (minor) and 18.33 min (major)]; 98% ee.

(2R,5R)-5-(4-Chlorophenyl)-5-methyl-2-(1-naphthyl)-1,3-dioxolan-4-one (17): colorless crystals; mp 66–70 °C; [α]²⁵_D -98.0 (c 0.77, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 1.93 (s, 3H), 7.21–7.32 (m, 3H), 7.40–7.62 (m, 5H), 7.65–7.72 (m, 1H), 7.85–7.96 (m, 2H), 8.07–8.16 (m, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 23.98, 79.52, 99.98, 123.11, 123.90, 124.9, 126.22, 126.41, 126.98, 128.51, 128.88, 130.08, 130.33, 130.80, 133.64, 134.32, 137.56, 173.37; IR (KBr) 3065, 2982, 1798, 1215, 1132, 787 cm⁻¹; Anal. Calcd for C₂₀H₁₅ClO₃: C, 70.9; H, 4.5, found: C, 70.2; H, 4.3.

(2R,5R)-5-Benzyl-5-(4-chlorophenyl)-2-(1-naphthyl)-1,3-dioxolan-4-one (18): colorless crystals; mp 105–109 °C; [α]²⁵_D -7.58 (c 0.59, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 3.29 (d, 1H, J = 13.8 Hz), 3.65 (d, 1H, J = 13.8 Hz),

6.39 (s, 1H), 7.23–7.29 (m, 3H), 7.32–7.49 (m, 5H), 7.52–7.59 (m, 5H), 7.81–7.91 (m, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 45.81, 83.29, 101.11, 122.94, 123.33, 124.90, 126.10, 126.47, 126.85, 127.82, 128.47, 128.73, 130.15, 130.50, 130.56, 133.52, 134.15, 134.27, 137.14, 172.76; IR (KBr) 3065, 1792, 1491, 1250, 1192, 1094 cm⁻¹; HRMS (ESI) calcd for C₂₆H₁₉ClO₃ (M + Na⁺) 437.0920, found 437.0914,

(2S)-2-Hydroxy-2-phenylpropanoic Acid, (S)-Atrolactic Acid [(S)-1'; R = CH₃]. In a manner similar to the preparation of **10**, the use of **9a** (20.4 g, 70.2 mmol) and CH₃I (19.9 g, 140.3 mmol) gave the crude oil (92% de based on ¹H NMR measurement), which was dissolved in CH₃OH (50 mL), and 2.5 M NaOH aqueous solution (50 mL) was added to the mixture at 0–5 °C. After stirring at room temperature for 1 h, the mixture was extracted twice with ether. The aqueous layer was adjusted to pH 2–3 using 6 M HCl aqueous solution, which was re-extracted twice with AcOEt. The combined organic phase was washed with water and brine, dried (Na₂SO₄), and concentrated. The obtained crude crystals were washed with cooled toluene (ca. 50 mL) over a glass filter and purified by recrystallization twice from toluene to give the product (6.29 g, 54%).

Colorless crystals; mp 112–114 °C; [α]²³_D +36.0 (c 0.99, C₂H₅OH) (lit.^{1a} +37.7, C₂H₅OH); ¹H NMR (300 MHz, CDCl₃) δ 1.83 (s, 3H), 7.27–7.40 (m, 3H), 7.52–7.61 (m, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 26.58, 75.70, 125.15, 128.17, 128.46, 141.71, 180.54; IR (KBr) 3420, 2953, 1713, 1260, 1140, 891 cm⁻¹. HPLC analysis [flow rate: 0.80 mL/min, solvent: hexane/2-propanol/TFA = 90/10/1, t_R(racemic) = 14.12 and 17.80 min, t_R(**13**) = 14.08 min] > 99% ee.

(2R)-2-(4-Chlorophenyl)-2-hydroxypropanoic acid (19): colorless crystals; mp 168–169 °C; [α]²⁶_D -38.9 (c 1.01, C₂H₅OH).

(2R)-2-(4-Chlorophenyl)-2-hydroxy-3-phenylpropanoic acid (20): colorless crystals; mp 206–209 °C; [α]²⁵_D +12.0 (c 1.24, C₂H₅OH).

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